



Sumilon Polyester Limited

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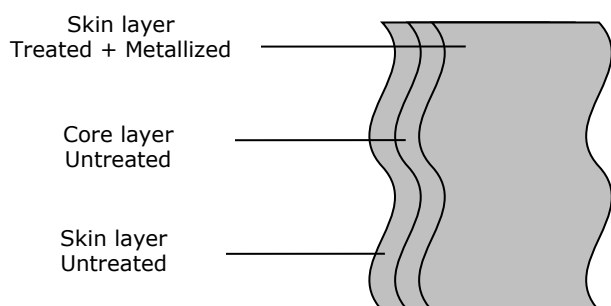
TECHNICAL SPECIFICATION SHEET

SM-102

SM-102 grade is a bi-axially oriented medium density metallized polyester film. Metallization done on treated side and other side plain.

SUPET®

(BIAXIALLY ORIENTED POLYESTER FILMS)



Main Features:

- ❖ Good metal bond strength.
- ❖ Good lamination bond strength.
- ❖ Excellent thermal & mechanical properties.
- ❖ Good machinability.

Applications:

- ❖ Suitable for Flexible packaging applications.

PROPERTIES	TEST METHOD	UNIT	TECHNICAL DATA SM-102			
PHYSICAL						
Thickness	ASTM D-374	Micron	10	12	15	
Yield	SPTM	m ² /kg	71.4	59.5	47.6	
OPTICAL						
Optical Density	By Optel make Instrument	O.D	2.2 ± 5 %	2.2 ± 5 %	2.2 ± 5 %	
MECHANICAL						
Tensile strength (Min)	MD	ASTM D-882	Kg/cm ²	2000	2000	2000
	TD	ASTM D-882	Kg/cm ²	1900	1900	1900
Elongation (Min)	MD	ASTM D-882	%	90	90	90
	TD	ASTM D-882	%	90	90	90
Coefficient of friction (Metal to films) (Max)	ST	ASTM D-1894	-	0.75	0.75	0.75
	DY	ASTM D-1894	-	0.70	0.70	0.70
THERMAL						
Shrinkage (MAX) (150°C / 30 min)	MD	ASTM D-1204	%	2.80	2.80	2.80
	TD	ASTM D-1204	%	0.80	0.80	0.80
SURFACE						
Wetting tension (Metal side) Min.	ASTM D-2578	Dyne / cm	54	54	54	

Note : Thickness & OD other than mentioned above can be given on customer requirements.

SPTM: SUMILON POLYESTER FILMS TEST METHOD, MD: MACHINE DIRECTION, TD: TRANSVERSE DIRECTION

DISCLAIMER

The values given in this technical datasheet are typical performance data and are believed to be accurate. These are given in good faith but it is for the customer to satisfy of the suitability for its own particular purpose. Sumilon Polyester Limited suggests the customer to confirm these values and product compatibility prior to their use and the company offers neither guarantee nor accepts any responsibility for the fitness of the product for any particular use.